





CONTENTS



T-SHIRTS

SWEATSHIRTS & JOG PANTS

AUTHENTIC SWEATS

PURE ORGANIC SWEATS

V-NECK SWEATSHIRT & CARDIGAN

CLASSIC SWEATSHIRT

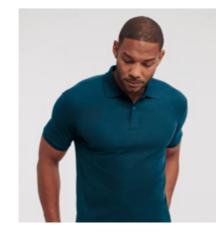
HOODED SWEATSHIRT

SWEAT PANTS

AUTHENTIC CLASSIC T & LONG SLEEVE T	18
CLASSIC HEAVYWEIGHT T	19
PURE ORGANIC T & LONG SLEEVE T	20
PURE ORGANIC V-NECK T	21
PURE ORGANIC HEAVY T	21

POLOS

CLASSIC POLYCOTTON POLO	24
HARDWEARING POLYCOTTON POLO	24
STRETCH POLO	25
PURE ORGANIC POLO	26
CLASSIC COTTON POLO	26
ULTIMATE COTTON POLO	27
AUTHENTIC ECO POLO	28



32

36

38

38

39

39

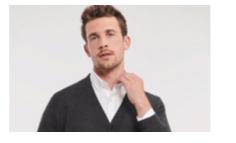
SHIRTS & BLOUSES

POLYCOTTON POPLIN SHIRT	42
PURE COTTON POPLIN SHIRT	44
ULTIMATE STRETCH SHIRT	44
STRETCH SHIRT	45
OXFORD SHIRT	46
WASHED OXFORD SHIRT	49



HERRINGBONE SHIRT

ULTIMATE NON-IRON SHIRT





- V-NECK KNITTED PU
- V-NECK KNITTED C
- V-NECK SLEEVELES

FLEECE

OUTDOOR FLEECE



JACKETS

CROSS JACKET HOODED NANO JAC **BIONIC SOFTSHELL** SOFTSHELL JACKET ESSENTIAL SOFTSH SMART SOFTSHELL SPORTSHELL 5000

HYDRAPLUS 2000

WORKWEAR

HEAVY DUTY WORKWEAR T

HEAVY DUTY COLLAR & CREW NECK WORKWEAR SWEATSHIRTS

WORKWEAR POLYCOTTON TWILL TROUSERS & SHORTS

HEAVY DUTY WORKWEAR TROUSERS

HEAVY DUTY WORKWEAR GILET



50
52



PULLOVER	56
CARDIGAN	56
SS KNITTED PULLOVER	57

58



	62
CKET & BODYWARMER	63
L JACKET	66
T & GILET	67
HELL JACKET	68
L JACKET & GILET	70
) JACKET	70
JACKET	71





EORA BETTER TOMORROW

CERTIFICATIONS **& MEMBERSHIPS**

MORE INFORMATION ON OUR WEBSITE RUSSELLEUROPE.COM

SAFE PRODUCTS



RESPECTFUL WORKPLACES



Russell Europe is member of amfori, the leading global business association for open and sustainable trade. We improve the social performance of our supply chain via amfori BSCI. For more information visit www.amfori.org

SUSTAINABLE SOURCING



Russell Europe is committed to improving cotton farming practices globally and is a member of Better Cotton, an organisation whose mission is to help cotton communities survive and thrive, while protecting and restoring the environment. We are proud to be members of an organisation that makes global cotton production better for the people who produce it, better for the environment it grows in and better for the sector's future. www.bettercotton.org





OEKO-TEX® CERTIFICATION

All our garments - whether manufactured by us or outsourced - are tested for harmful substances and certified according to STANDARD 100 by OEKO-TEX®. www.Oeko-Tex.com

Driving awareness on environmental issues and quality are the core values of our Russell Pure Organic® products. We want to support your efforts in making the world a better place by offering eco-friendly, long lasting and fair produced clothing.

MADE IN OUR **OWN FACILITIES**

Unlike many other brands, Russell Europe produces the majority of its T-Shirts in its own production facilities in Morocco. We are proud to have this opportunity and to have a fantastic and dedicated team in Morocco.

R



We believe every worker has a right to compensation for a regular work week that is sufficient to meet the worker's basic needs and provide some discretionary income.

We believe overtime should not be required to accomplish this.

WE REACHED OUR WATER TARGET EARLY

Since 2018, we have achieved a 13.8% reduction in water intensity, or the amount of water used per pound of fabric – achieving our goal of a 10% reduction ahead of 2030.





ZERO WASTE

Our sustained commitment to waste reduction means all our facilities are zero waste. This vital achievement is made possible through a system of process optimisation at every location that looks to better utilise all fabric – from cutting patterns that minimise scraps to implementing new design software to reduce samples.

SO CLOSE

IMMEDIATE VICINITY TO EUROPE MEANS:

- » shorter transport routes*
- » lower CO² footprint*
- » faster availability*
- » Direct container shipments to our customers

* over 80% shorter transport routes. For comparison: Casablanca (MA) - Rotterdam (NL) approx. 3,100 km, Chittagong (BD) - Rotterdam (NL) approx. 16,500 km, Dalian (CN) - Rotterdam (NL) approx. 23,200 km

RENEWABLE ELECTRICITY (WIND ENERGY)

The majority of the electricity we use in our production facility comes from a wind farm.

CLOSE TO HOME!

Since we own textile and sewing facilities, we have more oversight for how our facilities operate. You can feel reassured that the garments they wear are made with deep respect for the people who make them and our planet that provides the materials to produce them.

SOURCING & TRANSPARENCY

thing that we do not manufacture ou

Everything that we do not manufacture ourselves, we source from our long-standing production partners.

SUPPLIER TRANSPARENCY

Today, we already disclose 100% of our Tier 1 suppliers, owned facilities and licensees' factories.

8

OUR PARTNERS

ALL OUR SUPPLIERS

» are members of Amfori BSCI

 $\ensuremath{\scriptscriptstyle \$}$ produce Oeko-Tex $\ensuremath{^{\scriptscriptstyle \$}}$ certified products

» commit to adhering to our strict Code of Conduct

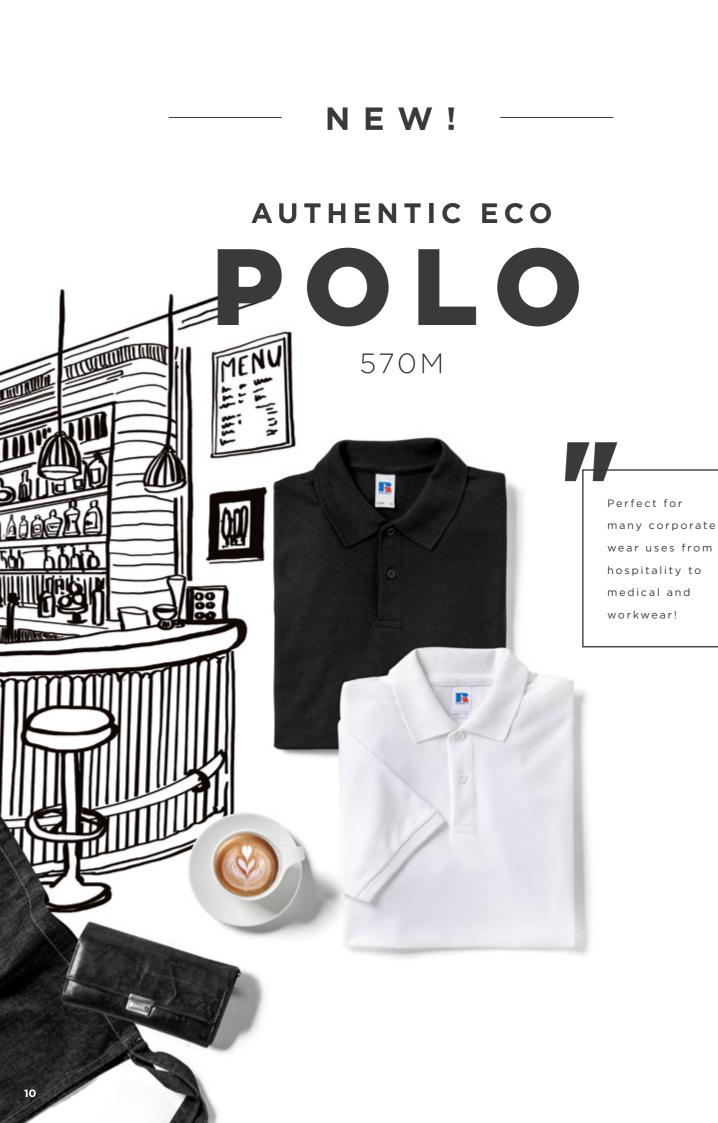
SOURCING DONE RIGHT

Our goal is to have full transparency on all our products right back to the raw materials. We have already mapped our cotton supply back to raw materials.

We have a commitment to map our supply chain back to raw materials by 2025. With 45% of engaged suppliers mapped to raw materials in 2022, we are on track to reach our goal.



Download Sustainability Report



NEW COLOUR PETROL BLUE

manufactured in our own production facility in the immediate vicinity of Europe.

control over production, we have developed one of the most sustainable polo shirts.



AVAILABLE IN 9 COLOURS SIZES: XS - 3XL

For more information see page 28-29.

- The Authentic Eco Polo is made from recycled polyester and cotton and is
- Thanks to the sustainable materials, the extremely short transport routes and full





AVAILABLE IN BLACK, FRENCH NAVY AND IRON GREY SIZES: XS - 3XL

The outer face material is made from 94% recycled polyester and 6% elastane, and the fleece lining is 100% recycled polyester. The jacket is treated with a fluorine and PFC-free finish from the Bionic-Finish-Eco® brand.



For more informations see page 68-69.

ESSENTIAL SOFTSHELL JACKET 420M

The Essential Softshell Jacket is a 2-layer softshell jacket in a classic design. The sustainable Essential Softshell Jacket is the perfect companion for cooler days and an absolute must-have for modern corporate and promotional clothing.



ا ک



PUTHENTICS . RUSSEL \searrow Μ ³OST VALUABLE PROP *

> Discover the new Russell Authentics™ featuring some of our most valuable products under one roof!

Enjoy the all **NEW Authentic Eco Polo 570M**, the Authentic Classic T-Shirts (180M/B/L) and all of the tried and tested Authentic Sweats, such as The Authentic Sweatshirt, our best-selling Hoodies, Sweat Jackets and ¼-Zips, as well as our Jog Pants.





From Classic T-Shirts to Pure Organic and Workwear, we have the perfect selection in brilliant colours and sizes for everyone – big or small. If you're looking for the ultimate T-Shirt, Russell Ts are the right choice for you!



S H R L S

THE TEAMWEAR STAPLE

AUTHENTIC CLASSIC T & CLASSIC LONG SLEEVE T

180

40° 🗶 🖸 🗟 🗙



MATERIAL / WEIGHT 100% Ringspun Cotton Light Oxford: 93% Cotton, 7% Viscose White: 175g/m², Colours: 180g/m² PACKING Pack 12/Carton 72

180M AUTHENTIC CLASSIC T SIZES XS-4XL

- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape
- » 1x1 rib knit collar with top stitch
 » Tubular construction (Light Oxford colour has side seamed construction)

3XL & 4XL only available in Black, Bottle Green, Bright Royal, French Navy, White, Classic Red, Convoy Grey, Natural,



180B KIDS AUTHENTIC CLASSIC T SIZES 1-12 YEARS

- SIZES I-IZ YI
- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape » 1x1 rib knit collar with top stitch
- » IXI rib knit collar
- » Name label

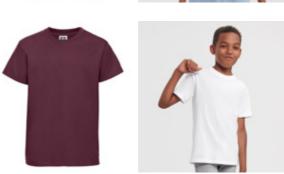
30 35 FN BH SC 38 41 CR BR K2 81

180L AUTHENTIC CLASSIC LONG SLEEVE T SIZES XS-4XL

- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape
- » 1x1 rib knit collar with top stitch
- » Tubular construction









CLASSIC HEAVYWEIGHT T

40⁷ 🖄 🖸 🗟 💢



215M CLASSIC HEAVYWEIGHT T

- SIZES S-2XL
- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape
- » 1x1 rib knit collar with top stitch » Tubular construction









MATERIAL / WEIGHT 100% Combed Ringspun Cotton White: 210g/m², Colours: 215g/m² PACKING Pack 12/Carton 72



RENEWABLE ELECTRICITY WIND ENERGY

ority of the electricity we use roduction facility comes from

arm.

PURE ORGANIC T & LONG SLEEVE T

108 • 100

 $\sqrt{40^{\circ}}$ \times \odot \rightarrow \times



MATERIAL / WEIGHT 100% Combed Ringspun Cotton (organic) Light Oxford: 97% Combed Ringspun Cotton (organic), 3% Viscose 160g/m²

PACKING

Pack 12/Carton 72 108B 100M Pack 6/Carton 36

108M MEN'S PURE ORGANIC T

- SIZES XS-3XL
- » Contemporary shaped fit » Single Jersev
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)
- » Narrow collar band with LYCRA® » Comfortable cool and light texture » Smooth surface for best print results

30 36 CG LX BK DO 60 FN BH A0 38 41 CR

108F LADIES' PURE ORGANIC T SIZES XS-2XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater
- stability and an elegant look » Label free: Small size label in the
- neck (incl. product number)

30 36 CG LX BK DO 60 FN BH AQ 33 41 CR

108B CHILDREN'S PURE ORGANIC T SIZES 3-14 YEARS

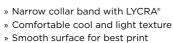
- » Contemporary shaped fit » Single Jersev
- » Custom-developed shoulder to
- shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)



100M PURE ORGANIC LONG SLEEVE T SIZES XS-3XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)







PURE ORGANIC V-NECK T 103

 $\sqrt{40^{\circ}}$ × $\overline{\bigcirc}$ $\overline{\bigcirc}$ ×



LYCRA[®] rib

results

results

103M MEN'S PURE ORGANIC V-NECK T SIZES XS-3XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)



103F LADIES' PURE ORGANIC V-NECK T SIZES XS-2XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)



PURE ORGANIC HEAVY T

118

pure c

118M MEN'S PURE ORGANIC HEAVY T SIZES XS-3XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)



118F LADIES' PURE ORGANIC HEAVY T SIZES XS-2XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)

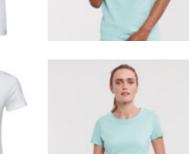




- » Narrow collar band with LYCRA® and single top stitch
 - » Comfortable cool texture despite heavier weight
 - » Smooth surface for best print results
- - » Narrow collar band with LYCRA® and single top stitch
 - » Comfortable cool texture despite heavier weight
 - » Smooth surface for best print results

20 T-SHIRTS











- » Narrow collar band with LYCRA®
- » Comfortable cool and light texture » Smooth surface for best print
- results

» Narrow collar band with LYCRA®

» Smooth surface for best print

» Comfortable cool and light texture

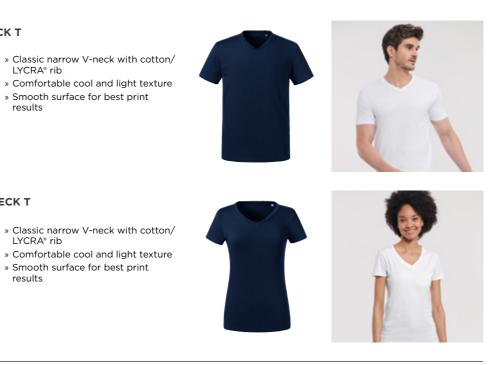
results

results

MATERIAL / WEIGHT 100% Combed Ringspun Cotton (organic)

 $160 a/m^2$

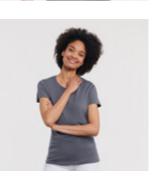
PACKING Pack 6/Carton 36



MATERIAL / WEIGHT 100% Combed Ringspun Cotton (organic) 190a/m²







SPORTINESS MEETS ELEGANCE

Its success story is no surprise.

Light and durable yet elegant without being overdressed, a polo shirt is a true all-rounder and a score for any team outfit.



P O L O S

×

8

CLASSIC POLYCOTTON POLO

539

40° 💥 🖸 🗟 💢

MATERIAL / WEIGHT 65% Polyester, 35% Ringspun Cotton White: 210g/m², Colours: 215g/m² PACKING Pack 6/Carton 36

539M MEN'S CLASSIC POLYCOTTON POLO SIZES XS-6XL

» Classic Fit

- » Fine honeycomb pique structure
- » Double yarn construction
- » Reinforced shoulder seams with
- neck tape
- » Classic style flat knit cuffs » Twin needle hem at bottom for added stability

» Open sleeve with twin needle hem

» Twin needle hem at bottom for

» Twin needle hem at bottom for

added stability

3XL-4XL only available in Bottle Green, Black, Bright Royal, Classic Red, French Navy, Light Oxford and White. 5XL & 6XL only available in Black, Bright Royal, French Navy and White 30 36 CG LX FN BH SC 38 41 CR BR K2 61

539F LADIES' CLASSIC POLYCOTTON POLO SIZES XS-4XL

- » Classic Fit
- » Fine honeycomb pique structure » Double yarn construction
- » Twin needle hem at bottom for added stability
- » Reinforced shoulder seams with neck tape

» Name label

added stability

3XL & 4XL only available in Bottle Green, Bright Royal and French Navy 30 36 CG LX FN BH SC 38 CR BR

539B CHILDREN'S CLASSIC POLYCOTTON POLO SIZES 1-12 YEARS

- » Classic Fit
- » Fine honeycomb pique structure
- » Double yarn construction
- » Reinforced shoulder seams with
- neck tape
- » Classic style flat knit cuffs

30 36 LX FN BH SC 38 41 CR BR PD K2 81

HARDWEARING POLYCOTTON POLO

599

 $\overline{100}$ \times $\overline{10}$ $\overline{10}$ \times

MATERIAL / WEIGHT 65% Polyester, 35% Ringspun Cotton White: 210g/m², Colours: 215g/m² PACKING Pack 6/Carton 36

599M HARDWEARING POLYCOTTON POLO SIZES XS-6XL

- » Classic fit with side vents
- » Side vents for ease of fit
- » Reinforced shoulder seams with neck tape
- » Flat knit collar and cuffs with double ripple effect





STRETCH POLO 566 • 567

 $\underbrace{40'}{\times} \bigodot \bigcirc \bigcirc \bigcirc \bigcirc \bigotimes \\$

DORA LYCRA®

- » Strip of self-colour fabric along
- » Shorter side vents with herringbone

30 36 CG LX FN BH ZU SC 41 CR 57

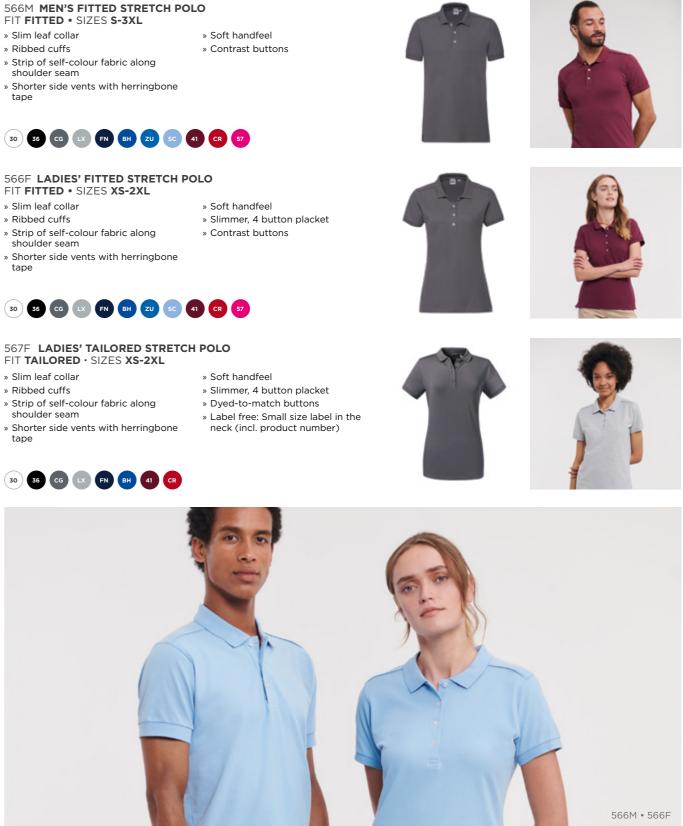
566F LADIES' FITTED STRETCH POLO

- tape

30 36 CG LX FN BH ZU SC 41 CR 57

FIT TAILORED · SIZES XS-2XL

- » Slim leaf collar
- » Ribbed cuffs
- » Strip of self-colour fabric along









MATERIAL / WEIGHT

95% Combed Ringspun Cotton; 5% LYCRA® Light Oxford: 88% Combed Ringspun Cotton, 7% Viscose, 5% LYCRA® White: 205g/m², Colours: 210g/m²

PURE ORGANIC POLO

508

 $40^{-} \boxtimes \boxtimes \bigcirc \bigotimes$

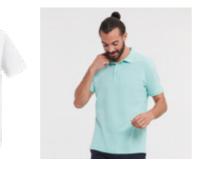


MATERIAL / WEIGHT 100% Combed Ringspun Cotton (organic) 215g/m²

PACKING Pack 6/Carton 36

508M MEN'S PURE ORGANIC POLO SIZES S-3XL » Contemporary shaped fit

- » Piqué
- » Distinguished front placket with
- cross stitched element to provide best look and better placket stability
- » Smooth and even surface for best print results » Label free: Small size label in the
- neck (incl. product number) » Dyed-to-match buttons



30 36 BK DO 60 FN AQ 41

508F LADIES' PURE ORGANIC POLO SIZES XS-2XL

- » Contemporary shaped fit
- » Piqué
- print results
- » Distinguished front placket with cross stitched element to provide best look and better placket stability

30 36 BK DO 60 FN A0 41

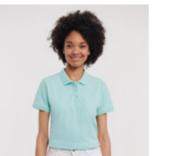
» Label free: Small size label in the neck (incl. product number)

» Smooth and even surface for best

- » Dyed-to-match buttons

» Twin needle hem at bottom for

added stability



CLASSIC COTTON POLO

569

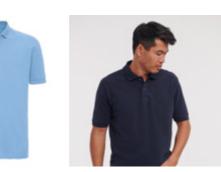
40°/ 💥 🖸 🗟 💢

MATERIAL / WEIGHT 100% Ringspun Cotton White: 195g/m², Colours: 200g/m² PACKING Pack 6/Carton 36

569M MEN'S CLASSIC COTTON POLO SIZES XS-4XL

- » Classic fit with side vents
- » Side vents for ease of fit
- » Reinforced shoulder seams with neck tape
- » Classic style flat knit cuffs

XS only available in French Navy and White. 3XL & 4XL only available in Black, French Navy and White 30 36 FN BH SC 38 CR 57



ULTIMATE COTTON POLO 577

577M MEN'S ULTIMATE COTTON POLO SIZES XS-4XL

- » Classic Fit
- » Contemporary cut
- » Fine honeycomb pique structure
- » Reinforced shoulder seams with
- herringbone neck tape
- » Classic style flat knit cuffs » Pre-shrunk and suitable for wash up to 60°C

better fit

30 35 TT FN BH ZU SC 38 41 CR



MATERIAL / WEIGHT 100% Combed Ringspun Cotton White: 210g/m², Colours: 215g/m² PACKING Pack 6/Carton 36

» Side vents with internal herringbone taping for added stability and





RUSSELL STANDS FOR QUALITY AND SUSTAINABILITY.

The most sustainable products are the ones you don't have to keep replacing.

577M

NEW!



The new Authentic Eco Polo features a wide range of 9 colours to complement any outfit inclu completely new Petrol Blue

Made from recycled polyester and cotton and being produced with short transport routes in our own facilities in Morocco, the new Authentic Eco Polo is our most sustainable polo yet!

AUTHENTIC ECO POLO 570 $\overline{\ } \boxtimes \boxtimes \bigcirc \boxtimes \boxtimes$

570M AUTHENTIC ECO POLO SIZES XS-3XL

- » Classic Fit
- » Tear-Away label
- » Dyed-to-match buttons
- » 2-button placket
- » Reinforced shoulder seams with
- neck tape













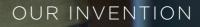


MATERIAL / WEIGHT 65% Polyester (recycled), 35% Ringspun Cotton Pack 6/Carton 36 White: 170 g/m², Colours: 180 g/m²

PACKING









30

S E A T S H I R T S

OUR INVENTION THAT STARTED IT ALL

When Benjamin Russell introduced his design for an all cotton sweater, he pioneered sports teamwear forever. This original spirit of the sweatshirt remains a key moment in team culture.

AUTHENTIC SWEATS

262 • 271 • 265 • 266 • 267 • 270 • 268



MATERIAL / WEIGHT

80% Combed Ringspun Cotton, 20% Polyester Pack 3/Carton 24 100% cotton face yarn (3-thread-construction) Pack 6/Carton 36 (262M) 280a/m²

262M THE AUTHENTIC SWEAT SIZES XS-5XL

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » Herringbone neck tape for comfort and stability
- » Side seams improve fit

4XL only available in Black, French Navy, Light Oxford and Convoy Grey. 5XL only available for Black and French Navy 30 36 CG SH LX UG FN IB BH MK 38 BD MJ 41 CR 57

271B CHILDREN'S AUTHENTIC RAGLAN SWEAT SIZES 3-14 YEARS

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » Herringbone neck tape for comfort and stability
- » Side seams improve fit





PACKING



» Raglan sleeve solution for better

space to the wearer

movement and adding additional

265M MEN'S AUTHENTIC HOODED SWEAT SIZES XS-5XL

- » Straighter cut for a modern look » Kangaroo pockets
- » 100% cotton face yarn provides the
- best surface for decoration
- » Flat, chunky drawcords
- » Double layer hood with cover seam
- drawcord channel



265F LADIES' AUTHENTIC HOODED SWEAT SIZES XS-2XL

- » Modern feminine tailored fit » 100% cotton face yarn provides the
- » Double layer hood with cover seam drawcord channel » Kangaroo pockets
- best surface for decoration » Slimmer shoulders and leaner arms
- » Flat, chunky drawcords



265B CHILDREN'S AUTHENTIC HOODED SWEAT SIZES 3-14 YEARS

- » Straighter cut for a modern look » 100% cotton face yarn provides the best surface for decoration
 - » Kangaroo pockets » No drawcords
- » Flat, chunky drawcords
- » Double layered hood

36 FN BH 38 41 CR

266M MEN'S AUTHENTIC ZIPPED HOOD JACKET SIZES XS-5XL

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the
- best surface for decoration » Flat, chunky drawcords
- » Kissing (covered) zip for full cross body decoration

» Side seam pockets

Zipper

» Double layer hood with cover seam drawcord channel

» Modern feminine tailored fit



266F LADIES' AUTHENTIC ZIPPED HOOD JACKET SIZES XS-2XL

» Side seam pockets

body decoration

Zipper

resistance

body decoration

- » 100% cotton face yarn provides the » YKK Metal (Antique Silver) Full Zipper
- best surface for decoration » Flat, chunky drawcords
- » Double layer hood with cover seam drawcord channel
- 2XL only available in Black, French Navy and Light Oxford 30 36 CG LX FN BH 38 41 CR 57

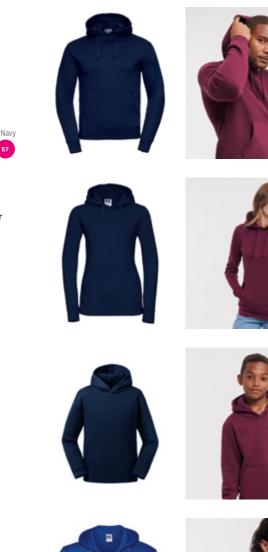
266B CHILDREN'S AUTHENTIC ZIPPED HOOD JACKET SIZES 3-14 YEARS

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » No drawcords
- » Double layered hood
- » Side seam pockets

32 SWEATSHIRTS









» Kissing (covered) zip for full cross

» YKK Metal (Antique Silver) Full » Kissing (covered) zip for full cross » Top stitching for a greater seam

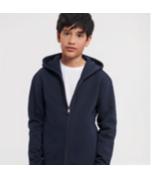












267M MEN'S AUTHENTIC SWEAT JACKET SIZES XS-4XL

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the
- best surface for decoration
- » Herringbone neck tape for comfort and stability
- » Side seam pockets
- » Welt pocket workmanship for a smooth and soft pocket entry
- » Self-fabric cadet collar » YKK Metal (Antique Silver) Full Zipper

» Welt pocket workmanship for a

smooth and soft pocket entry

» YKK Metal (Antique Silver) Full

» Self-fabric cadet collar

Zipper

4XL only available in Black, French Navy and Light Oxford 30 36 CG LX FN BH 38 41 CR

267F LADIES' AUTHENTIC SWEAT JACKET SIZES XS-XL

- » Modern feminine tailored fit
- » 100% cotton face yarn provides the best surface for decoration
- » Herringbone neck tape for comfort
- and stability » Side seam pockets











270M AUTHENTIC QUARTER ZIP SWEAT SIZES XS-4XL

- » 100% cotton face yarn provides the best surface for decoration
- » Herringbone neck tape for comfort and stability with front facing shoulder seams
- » Brushed fleece

- » Kissing (covered) zip for full cross body decoration
- » Self-fabric cadet collar » YKK Metal (Antique Silver) ¼ zip

» Back patch pocket

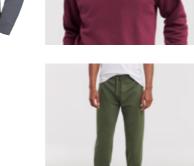
» Flat, chunky drawcords

» Rib at cuff and waistband



268M MEN'S AUTHENTIC JOG PANTS SIZES S-2XL

- » Contemporary fit and modern design
- » 100% cotton face yarn provides the
- best surface for decoration » Self-fabric welt pockets with
- concealed zip fastening



















PURE ORGANIC SWEATS

208 • 209

40⁷ 💥 🖸 🗟 💢



208M PURE ORGANIC REVERSIBLE SWEAT SIZES XS-3XL

- » Contemporary fit and modern design
- » Unbrushed Twill-Terry
- » Label free on neck: inner small pocket on hem is hiding size and care labels
- hem with LYCRA®

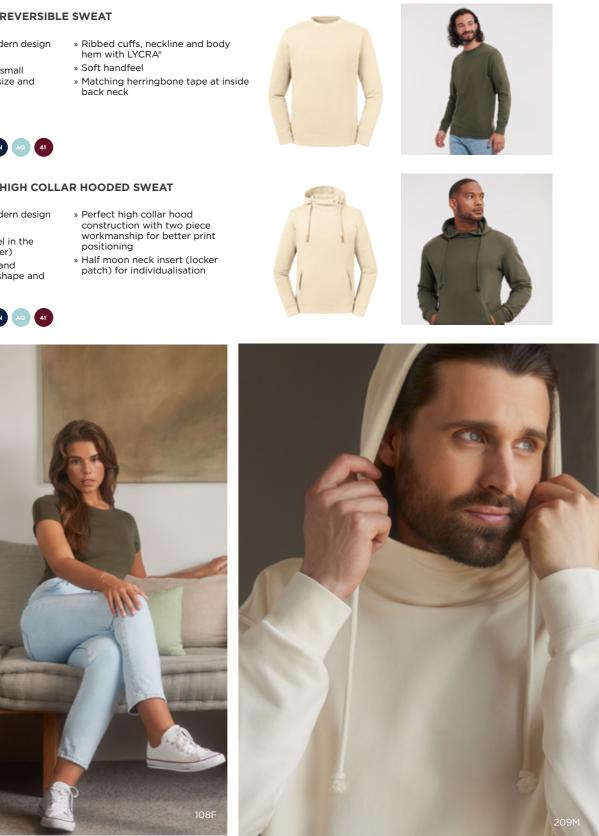


209M PURE ORGANIC HIGH COLLAR HOODED SWEAT Sizes XS-3XL

- » Contemporary fit and modern design » Unbrushed Twill-Terry
- » Label free: Small size label in the neck (incl. product number)
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance







THE CONSCIOUS COLLECTION

Made from 100% organic cotton, the Pure Organic® Collection excels in both design and quality.

MATERIAL / WEIGHT 100% Combed Ringspun Cotton (organic) 300g/m²

CLASSIC SWEATSHIRT

762



MATERIAL / WEIGHT 295a/m

PACKING 50% Combed Ringspun Cotton, 50% Polyester Pack 6/Carton 36

762M CLASSIC SWEATSHIRT SIZES XS-4XL

- » SpotShield™ stain resistant coating » 1x1 rib trim with elastane on hem » Tubular body construction for
- added stability

- and cuffs
- » Herringbone neck tape for comfort
- » Raglan sleeve









762B CHILDREN'S CLASSIC SWEATSHIRT SIZES 1-12 YEARS

3XL & 4XL only available in Bright Royal, Bottle Green and French Navy

- » SpotShield™ stain resistant coating » Tubular body construction for
 - » 1x1 rib trim with elastane on hem and cuffs » Name label
- added stability
- » Herringbone neck tape for comfort
- » Raglan sleeve



V-NECK SWEATSHIRT & CARDIGAN

after wash

» Name label

after wash

» Name label

» Side seam pockets

» Set-in sleeves and side seams

» Outstanding performance - wash

» Set-in sleeves and side seams

272 • 273

407 X O ... X



PACKING 272B: Pack 3/Carton 36 273B: Pack 3/Carton 24

272B CHILDREN'S V-NECK SWEATSHIRT SIZES 3-12 YEARS

- » The V-Neck Sweat and Cardigan combine smartness with style and comfort
- » Ideal to wear with polo shirt, open neck shirt or shirt & tie
- » Ringspun cotton for softer hand feel



273B CHILDREN'S SWEATSHIRT CARDIGAN SIZES 3-12 YEARS

- » The V-Neck Sweat and Cardigan combine smartness with style and comfort
- » Ideal to wear with polo shirt, open neck shirt or shirt & tie
- » Ringspun cotton for softer hand feel









HOODED SWEATSHIRT

575

575M HOODED SWEATSHIRT SIZES XS-2XL

- » Straighter cut for a modern look
- » Herringbone neck tape for comfort and stability

» shoulders and leaner arms

- » Double layer hood with cover seam drawcord channel
- » Flat. chunky drawcords
- » Kangaroo pocket with bartacks

safety legislation

30 36 LX FN BH SC 38 41 CR 44 K2 61 57

575B CHILDREN'S HOODED SWEATSHIRT SIZES 3-12 YEARS

- » Straighter cut for a modern look » Herringbone neck tape for comfort
- and stability » Double layer hood with cover seam
- drawcord channel » Slimmer shoulders and leaner arms

35 LX FN BH SC 38 41 CR 44 K2 81

SWEAT PANTS

750

 $\underbrace{40'}{\times} \bigodot \bigcirc \bigcirc \bigcirc \bigcirc \bigotimes$

750B CHILDREN'S SWEAT PANTS SIZES 3-12 YEARS

- » Elasticated waistband and leg ends
- » Side pockets
- » No drawcord in line with health and safety legislation

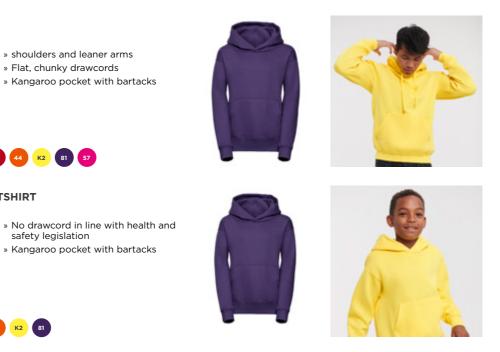




MATERIAL / WEIGHT

50% Combed Ringspun Cotton, 50% Polyester Pack 6/Carton 24 $295a/m^{2}$

PACKING



MATERIAL / WEIGHT 50% Combed Ringspun Cotton, 50% Polyester Pack 6/Carton 36 $295a/m^{2}$

PACKING







FROM RUGGED BUSINESS CASUAL TO SMART LOOKS AND FORMAL STYLES

Russell Shirts, Blouses and Knitwear cover the full range of needs as diverse as the whole of your team.



40

POLYCOTTON POPLIN SHIRT

934 • 935 • 924

 50° \times \odot \bigcirc \bigcirc

EC Easy Care

MATERIAL / WEIGHT 65% Polyester, 35% Cotton Poplin White: 110a/m², Colours: 105a/m²

 $\bigotimes \boxdot$

 $\bigotimes \$

 \bigotimes

 \bigotimes

PACKING Pack 1/Carton 12

934M MEN'S LONG SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Left chest pocket
- » Curved hem
- » Stiffened Kent boned collar
- » Back yoke with 2 side pleats
- » Rounded 2 button adjustable cuffs

30 36 CG FN BH CP CR

934F LADIES' LONG SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT FIT CLASSIC · SIZES XS-4XL

- » Easy Care
- » Left chest pocket
- » Curved hem
- » Classic Collar
- » Rounded 2 button adjustable cuffs



935M MEN'S SHORT SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care » Left chest pocket
- » Curved hem » Stiffened Kent boned collar
- » Back yoke with 2 side pleats



935F LADIES' SHORT SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT FIT CLASSIC · SIZES XS-4XL

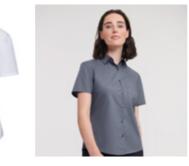
- » Easy Care
- » Left chest pocket
- » Curved hem
- » Classic Collar











924M MEN'S LONG SLEEVE TAILORED POLYCOTTON POPLIN SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Curved hem
- » Stiffened Kent boned collar
- » Rounded 2 button adjustable cuffs with option for cuff links





924F LADIES' LONG SLEEVE FITTED POLYCOTTON POPLIN SHIRT FIT FITTED · SIZES XS-4XL

- » Decorative top stitch on darts
- » Easy Care » Curved hem
- » Rounded double buttoned cuffs
- » Stylish yoke design
- » Concealed placket

30 36 CG FN CP CR

» Darts on bust, front hem and back panel for fitted shape















our Tier 1 suppliers, owned facilities and licensees' factories.



PURE COTTON POPLIN SHIRT

936

40° X O ... P

EC Easy Care

MATERIAL / WEIGHT 100% Cotton Poplin White: 120g/m², Colours: 125g/m²

PACKING Pack 1/Carton 12

936M MEN'S LONG SLEEVE CLASSIC PURE COTTON POPLIN SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Left chest pocket
- » Classic Kent boned collar
- » Back yoke with 2 side pleats
- » Rounded 2 button adjustable cuffs
- » Straight hem

30 36

 \bigotimes

 \bigotimes



- » Easy Care
- » Left chest pocket
- » Classic Collar
- » Rounded 2 button adjustable cuffs
- » Curved hem





ULTIMATE STRETCH SHIRT

960

40° X O ... P

EC Easy Care LYCRA®



PACKING Pack 1/Carton 12

960M MEN'S LONG SLEEVE FITTED ULTIMATE STRETCH SHIRT FIT FITTED · SIZES S-4XL

- » Easy Care, durable fabric and longer fit
- » Excellent shape retention for a lasting fit
- » Moisture management for cool comfort





 $\bigotimes \bowtie$

» Stiffened New Kent boned collar

cuffs, with option for cuff links

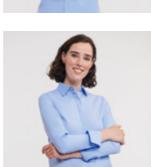
» Square edged 2 botton adjustable

960F LADIES' LONG SLEEVE FITTED ULTIMATE STRETCH SHIRT FIT FITTED SIZES XS-4XL

- » Easy Care, durable fabric and I » Neat modern collar » Princess cut
- onger fit » Excellent shape retention for a
- » Cocktail cuffs with 2 button lasting fit fastening with extended gauntlet
- » Moisture management for cool comfort







STRETCH SHIRT

946 • 947

40° 💥 🖸 🗟 🖻

EC Easy Care

946M MEN'S LONG SLEEVE FITTED STRETCH SHIRT FIT FITTED · SIZES S-4XL

- » Easy Care » Curved hem
- » Stiffened New Kent boned collar » Mitred double buttoned cuffs



946F LADIES' 3/4 SLEEVE FITTED STRETCH SHIRT FIT FITTED · SIZES XS-2XL

- » Easy Care
- » Curved hem
- » Darts on bust front hem and back
- panel for fitted shape
- » Stylish elbow length 3/4 sleeve with
- split cuffs



947M MEN'S SHORT SLEEVE FITTED STRETCH SHIRT FIT FITTED · SIZES S-4XL

» Easy Care

- » Curved hem
- » Stiffened New Kent boned collar

30 36 CQ PT

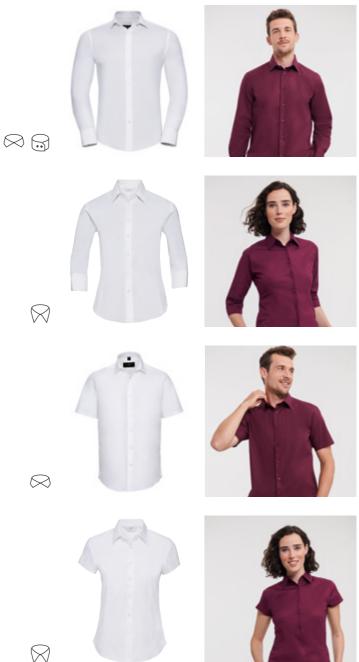
947F LADIES' SHORT SLEEVE FITTED STRETCH SHIRT FIT FITTED · SIZES XS-2XL

- » Easy Care
- » Curved hem
- » Darts on bust front hem and back
- panel for fitted shape
- » Stylish capped short sleeves





MATERIAL / WEIGHT 97% Cotton, 3% Elastane Poplin 140g/m²





OXFORD SHIRTS

Our Oxford range a look their best while presenting a smart and consistent appearance.

OXFORD SHIRT

922 • 923 • 932 • 933

40° 💥 🖸 🗟 🖻

EC Easy Care

922M MEN'S LONG SLEEVE TAILORED OXFORD SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Curved hem
- » Stiffened Kent boned collar
- » Rounded 2 button adjustable cuffs, with option for cuff links





923M MEN'S SHORT SLEEVE TAILORED OXFORD SHIRT FIT **TAILORED** • SIZES S-4XL

» Easy Care

» Curved hem

» Stiffened Kent boned collar

30 36 NB BH OD

932M MEN'S LONG SLEEVE CLASSIC OXFORD SHIRT FIT CLASSIC · SIZES S-6XL

- » Easy Care
- » Curved hem
- » Button down collar
- » Back yoke with 2 side pleats
- » Left chest pocket
- » Rounded 2 button adjustable cuffs



932F LADIES' LONG SLEEVE TAILORED OXFORD SHIRT FIT TAILORED · SIZES XS-6XL

» Easy Care

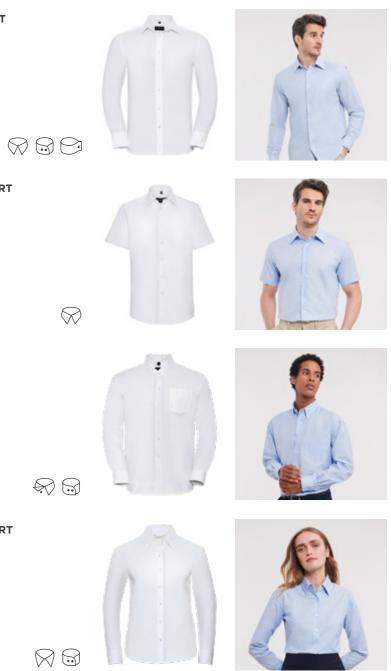
» Curved hem

- » 2 button collar stand with classic shaped collar
- » Darts at bustline and back for tailored fit
- » Rounded 2 button adjustable cuffs





MATERIAL / WEIGHT 70% Cotton, 30% Polyester Oxford White: 130g/m², Colours: 135g/m²



933M MEN'S SHORT SLEEVE CLASSIC OXFORD SHIRT FIT CLASSIC · SIZES S-6XL

- » Easy Care
- » Curved hem
- » Button down collar
- » Back yoke with 2 side pleats
- » Left chest pocket

30 36 SI NB BH OD

933F LADIES' SHORT SLEEVE TAILORED OXFORD SHIRT FIT TAILORED · SIZES XS-6XL

- » Easy Care
- » Curved hem
- » 2 button collar stand with classic shaped collar
- » Darts at bustline and back for tailored fit





 \bigotimes







WASHED OXFORD SHIRT 920 40' 🕅 🖸 🗟 🕅 EC Easy Care

920M MEN'S LONG SLEEVE TAILORED WASHED OXFORD SHIRT FIT **TAILORED** · SIZES S-4XL

- » Easy Care
- » Button down collar
- » 100% combed ringspun cotton
- » Garment washed

00 0X W7 RE

- » Fashionable contrasts: cuffs (inside), collar (inside)
- » Contrast buttons



» Left chest pocket

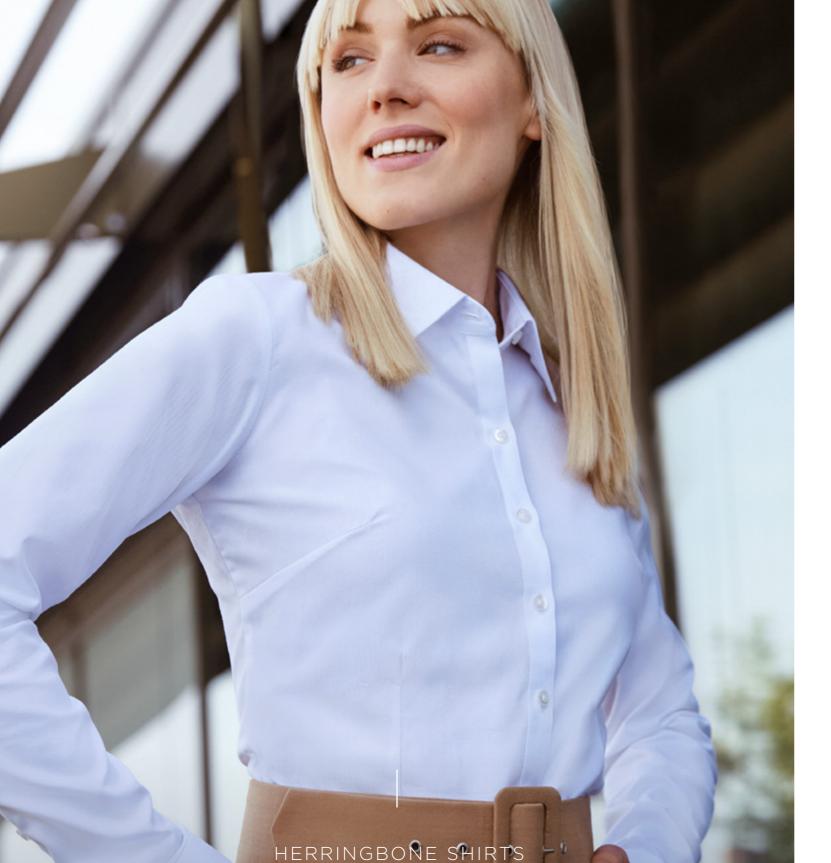
glasses

» Curved hem



MATERIAL / WEIGHT 100% Cotton Oxford 130g/m²





Herringbone shirt is versatile and hard-wearing, providing you with the ideal combination of style and durability.

HERRINGBONE SHIRT

964 • 962 • 963

40°/ 💥 🖸 🗟 🖻

964M MEN'S LONG SLEEVE TAILORED CONTRAST HERRINGBONE SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care » Longer fit and Narrow placket
- » Contrasting colours at cuff buttonhole and lowest buttonhole » Darts at back improve fit
- » Curved hem
- » Under-Button-Down collar
- » Fashionable contrasts: cuffs (inside), collar (inside) with contrast piping



962M MEN'S LONG SLEEVE TAILORED HERRINGBONE SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Longer fit

W4 LB

- » Stiffened Kent boned collar » Rounded 2 button adjustable cuffs, with option for cuff links
- » Narrow placket » No show through
- » Curved hem





962F LADIES' LONG SLEEVE TAILORED HERRINGBONE SHIRT FIT TAILORED · SIZES XS-4XL

- » Easy Care
- » Longer fit
- » Darts at chest, front and back hem » Stylish, narrow cuffs with single
- button fastening
- » Narrow placket » No show through
- » Curved hem
- » Neat modern collar





963M MEN'S SHORT SLEEVE TAILORED HERRINGBONE SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Longer fit
- » Narrow placket
- » No show through
- » Curved hem » Stiffened Kent boned collar

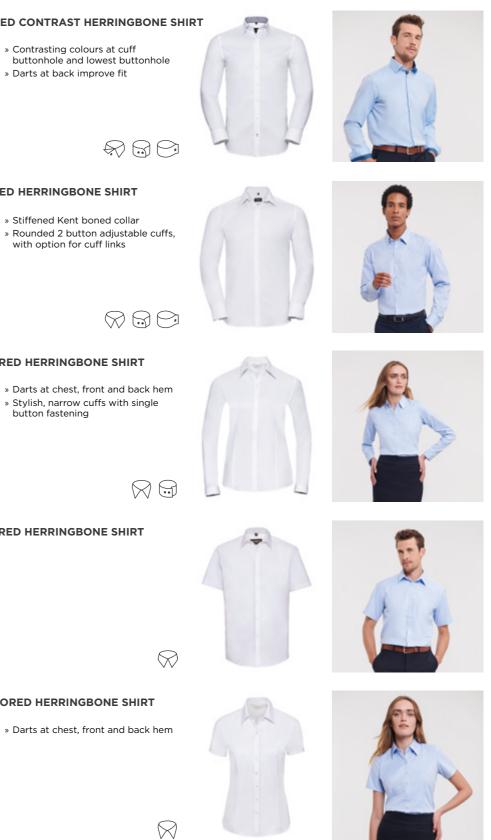


963F LADIES' SHORT SLEEVE TAILORED HERRINGBONE SHIRT FIT TAILORED · SIZES XS-4XL

- » Easy Care » Longer fit
- » Narrow placket
- » No show through
- » Curved hem
- » Neat modern collar



MATERIAL / WEIGHT 84% Cotton, 16% Polyester Herringbone White: 125g/m², Colours: 130g/m²



ULTIMATE NON-IRON SHIRT

956 • 957 • 958



MATERIAL / WEIGHT 100% Cotton Micro Twill 120g/m²

PACKING Pack 1/Carton 12

956M MEN'S LONG SLEEVE CLASSIC ULTIMATE NON-IRON SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Non-iron
- » Curved hem
- » Button down collar
- » Back yoke with 2 side pleats
- » Left chest pocket



» Contemporary size mitred cuffs, adjustable with two buttons and

with option for cuff links



956F LADIES' LONG SLEEVE TAILORED ULTIMATE NON-IRON SHIRT FIT TAILORED · SIZES XS-4XL

- » Easy Care
- » Non-iron
- » Curved hem

- » Cocktail cuffs with single button fastening with extended gauntlet and option for cuff links
- » Stylish and relaxed long edged collar
- » Twin button fastening





957M MEN'S SHORT SLEEVE CLASSIC ULTIMATE NON-IRON SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Non-iron
- » Curved hem
- » Button down collar
- » Back yoke with 2 side pleats
- » Left chest pocket



 $\langle \! \! \! \! \! \rangle \rangle$

 \bigotimes

 $\bigotimes \boxdot \bigcirc$



- » Easy Care
- » Non-iron
- » Curved hem
- » Stylish and relaxed long edged collar
- » Twin button fastening





958M MEN'S LONG SLEEVE TAILORED ULTIMATE NON-IRON SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Non-iron
- » Curved hem
- » Stiffened Kent boned collar
- » Stylish, mitred cuffs, adjustable with two buttons and option for cuff links

















0

6

Stylish layering is what our timeless and easy care knitwear was made for.

X NITWEAR

MODERN CLASSICS

V-NECK KNITTED PULLOVER

710

40⁷ 💥 🖸 🗟 💢

EC Easy Care

MATERIAL / WEIGHT 50% Cotton, 50% Acrylic CottonBlend 275g/m² PACKING Pack 1/Carton 12

710M MEN'S V-NECK KNITTED PULLOVER SIZES XXS-4XL

- » Classic Fit
- » Contemporary styling
- » Fully fashioned
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance
- » Quick to dry and Easy care



710F LADIES' V-NECK KNITTED PULLOVER SIZES XXS-4XL

- » Classic Fit » Contemporary styling
- » Fully fashioned
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance » Quick to dry and Easy care



V-NECK KNITTED CARDIGAN

715

 $40^{\circ} \times \odot \overline{\bigcirc} \times \times$

EC Easy Care



PACKING Pack 1/Carton 12

715F LADIES' V-NECK KNITTED CARDIGAN SIZES XXS-4XL

- » Classic Fit
- » Quick to dry and Easy care » Dyed-to-match buttons
- » Contemporary styling » Fully fashioned
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance







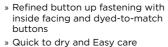
V-NECK SLEEVELESS KNITTED PULLOVER 716

40° 🕅 🖸 🗟 🕅

EC Easy Care

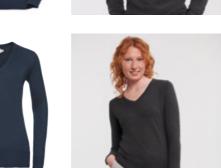
716M V-NECK SLEEVELESS KNITTED PULLOVER SIZES XXS-4XL

- » Classic Fit
- » Contemporary styling
- » Fully fashioned
- » Elastane on ribbed cuffs and
- waistband trim to retain shape and smart appearance





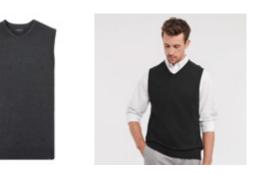


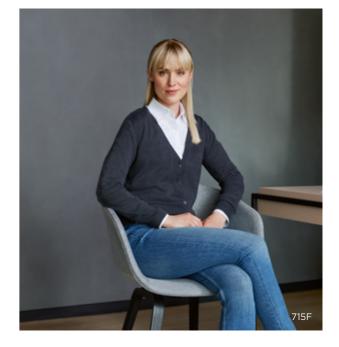




MATERIAL / WEIGHT 50% Cotton, 50% Acrylic CottonBlend 275g/m²











FLEECE

THE LIGHT LAYER

For extra warmth in winter, crisp spring days, chilli summer evenings or misty autumn days. Fleece is a tea am mate with you all year long.

OUTDOOR FLEECE 872 • 870 • 874

 $\overline{40'} \boxtimes \boxtimes \boxtimes \boxtimes \boxtimes$

872M MEN'S OUTDOOR FLEECE GILET SIZES XS-2XL

870M MEN'S FULL ZIP OUTDOOR FLEECE

870F LADIES' FULL ZIP OUTDOOR FLEECE

870B CHILDREN'S FULL ZIP OUTDOOR FLEECE

- » Cadet collar
- » Side pockets with inside-out zips and inner mesh lining
- » Cord pulls on all zips

36 CG FN BH 38 41 CR

» Side pockets with inside-out zips and inner mesh lining » Cord pulls on all zips » Side panel construction for

36 CG FN BH 38 41 CR

» Side pockets with inside-out zips

36 CG FN BH 38 41 CR

» Side pockets with inside-out zips

» No drawcord in line with health and

874M QUARTER ZIP OUTDOOR FLEECE

36 CG FN BH 38 41 CR

» Side pockets with inside-out zips and inner mesh lining » Cord pulls on all zips » Side panel construction for

36 CG FN BH 38 41 CR

and inner mesh lining » Cord pulls on all zips » Side panel construction for

SIZES 3-12 YEARS » Cadet collar

and inner mesh lining » Cord pulls on all zips » Side panel construction for

modern fit

safety legislation

SIZES XS-2XL » Cadet collar

modern fit » Bungee cord in hem

- » Side panel construction for modern fit

SIZES XS-4XL » Cadet collar

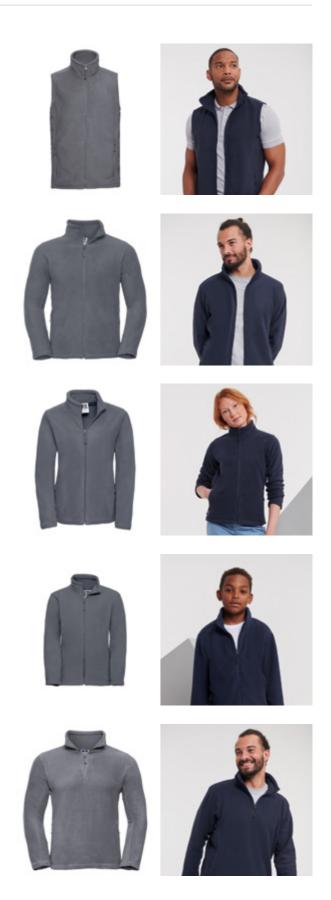
modern fit » Bungee cord in hem

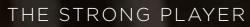
SIZES XS-2XL » Cadet collar

modern fit » Bungee cord in hem

- » Bungee cord in hem

MATERIAL / WEIGHT 100% Polyester Anti-Pill Fleece 320g/m²





with the stand ally is a stilled

Marin Langer 1930

Insulated Jackets boast a modern design and environmentally friendly features, such as the sustainable Dupont[™] Sorona® padding.

and some lamost della

L N C C . ш

CROSS JACKET

430



Breathable up to 2000g/m² per 24 hours



PACKING Pack 1/Carton 12

MATERIAL / WEIGHT

Windproof

wind and draught

fastener

» Zipped inside pocket

100% Polyester $125a/m^{2}$

HOODED NANO JACKET & BODYWARMER 440 • 441

Breathable up to 2000g/m² per 24 hours $30' \times \boxtimes \times \boxtimes$ X Windproof

440M MEN'S HOODED NANO JACKET SIZES S-4XL

- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free
- » Eco-efficient padding by Dupont™ Sorona®
- » Contrasting zips, lining and accents for a refined look



440F LADIES' HOODED NANO JACKET

- » Fluorine and PFC free
- » Eco-efficient padding by Dupont™ Sorona®
- for a refined look

36 IR DO FN

441M MEN'S NANO BODYWARMER

- SIZES S-4XL
- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free
- » Eco-efficient padding by Dupont™
- » Contrasting zips, lining and accents for a refined look

SIZES XS-3XL

- » High performance DWR fabric treated with Aquapel[™] by Nanotex[®]
- » Fluorine and PFC free
- » Eco-efficient padding by Dupont™
- Sorona® » Contrasting zips, lining and accents for a refined look



- left chest » Stretch binding at sleeves and hem » Adjustable 3-parted removable hood

SIZES XS-3XL

- » High performance DWR fabric treated with Aquapel[™] by Nanotex[®]
- » Contrasting zips, lining and accents

left chest

hood

- » Discreet decoration access at inner left chest
 - » Adjustable hem with bungee cord

- Sorona®



441F LADIES' NANO BODYWARMER

- » Discreet decoration access at inner
- left chest
 - » Adjustable hem with bungee cord









- 430M MEN'S CROSS JACKET SIZES S-4XL » Contemporary shaped fit
- » High performance DWR fabric treated with Aquapel[™] by Nanotex[®]
- » Fluorine and PFC free » Eco-efficient padding by
- Dupont[™] Sorona[®]

36 FN

430F LADIES' CROSS JACKET SIZES XS-3XL

- » Contemporary shaped fit » High performance DWR fabric
- treated with Aquapel™ by Nanotex® » Fluorine and PFC free
- » Eco-efficient padding by Dupont[™] Sorona®



- left chest

» Stand up collar with 2 snap fastener

and inner storm flap to ward off

» Decorative sleeve flap with snap

- and inner storm flap to

- fastener » Discreet decoration access at inner left chest
- ward off wind and draught » Zipped inside pocket » Decorative sleeve flap with snap
- » Stand up collar with 2 snap fastener







MATERIAL / WEIGHT 100% Polyester 66g/m²

























Smart, functional details for travelling and workwear needs, con with modern fabric technology and contemporary fits.



A RELIABLE TEAM MATE

L N

> 0

с Т Т

Ш

BIONIC SOFTSHELL JACKET

410M MEN'S BIONIC SOFTSHELL JACKET

» High performance DWR fabric with

» Contrasting zips and accents for a

» Treated with Bionic-Finish® Eco

hydrophobic membrane

» Fluorine and PFC free

36 IR BK FN CR

hydrophobic membrane

36 IR BK FN CR

410



SIZES XS-4XL

refined look

SIZES XS-4XL

Breathable up to 5000g/m² per 24 hours ില്പ

Windproof

» High moisture vapour transfer with

» High moisture vapour transfer with

hydroshell air panels at armpits

for enhanced movement and

Waterproof material up to 5000mm

breathability

MATERIAL / WEIGHT 94% Polyester, 6% Elastane treated with Bionic-Finish® Eco (3 laver softshell jacket) 320g/m²



PACKING

Pack 1/Carton 12

SOFTSHELL JACKET & GILET 140 • 141

 $40^{\circ} \boxtimes \bigcirc \bigcirc \bigcirc \bigotimes$ tt Breathable ₽ X Windproof Waterproof material up to 5000mm

140M MEN'S SOFTSHELL JACKET SIZES XS-4XL

- » Three layers softshell material » Side pockets and chest pocket with inner lining, inside-out zippers and
- » Bungee cord in hem » Adjustable cuffs

» Drop tail

» Drop tail

» Bungee cord in hem

» Adjustable cuffs

» Feminine Fit

» Drop tail

» Bungee cord in hem

» Adjustable cuffs

- cord pulls
- » Full zip with inner storm flap and
- zip neck protector at collar

3XL & 4XL only available in Black, Classic Red, French Navy, Titanium, Bottle Green 36 TT FN ZU 38 CR

- 140F LADIES' SOFTSHELL JACKET SIZES XS-4XL
- » Three layers softshell material » Side pockets and chest pocket with
- inner lining, inside-out zippers and cord pulls
- » Full zip with inner storm flap and zip neck protector at collar

3XL & 4XL only available in Black, Classic Red, French Navy, Titanium, Bottle Green

36 TT FN ZU 38 CR

141M MEN'S SOFTSHELL GILET SIZES XS-2XL

- » Three layers softshell material
- » Side pockets and chest pocket with inner lining, inside-out zippers and cord pulls
- » Full zip with inner storm flap and zip neck protector at collar

36 TT FN ZU CR

141F LADIES' SOFTSHELL GILET SIZES XS-2XL

» Three layers softshell material

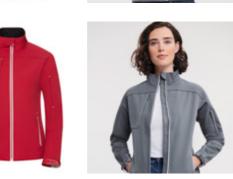
- » Drop tail
- » Side pockets and chest pocket with » Bungee cord in hem » Adjustable cuffs
 - » Feminine Fit

» Full zip with inner storm flap and zip neck protector at collar

inner lining, inside-out zippers and

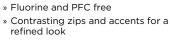


cord pulls



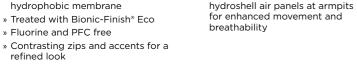






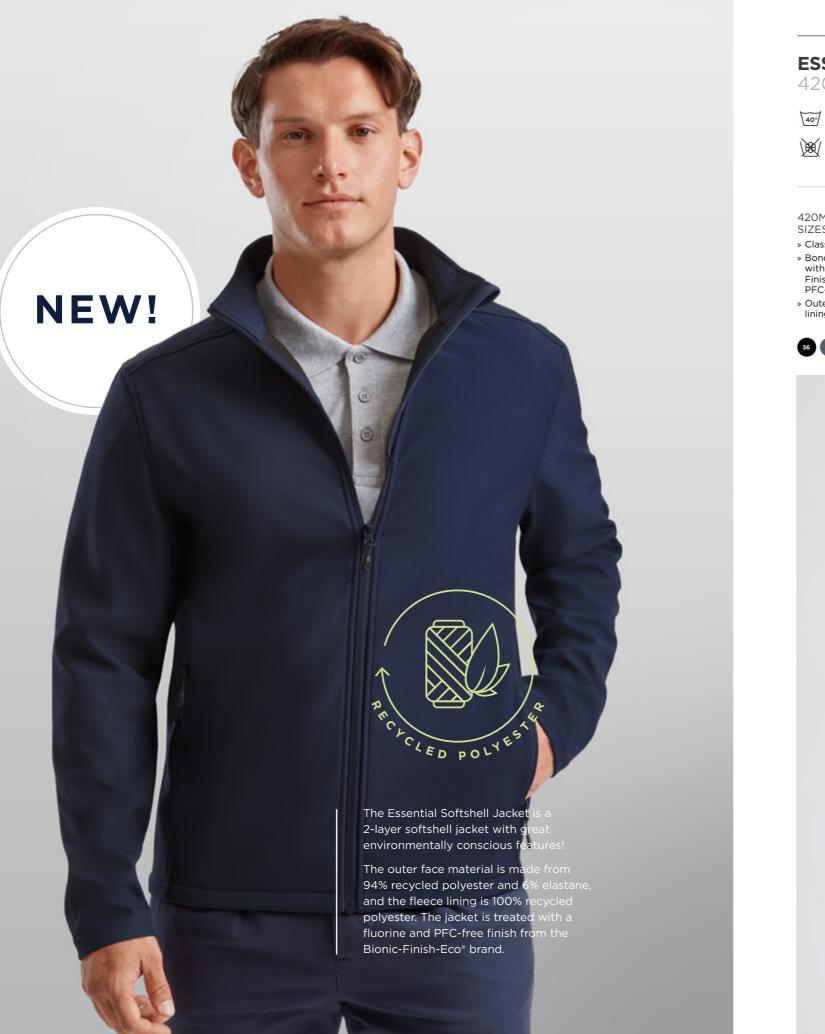
» High performance DWR fabric with

410F LADIES' BIONIC SOFTSHELL JACKET



MATERIAL / WEIGHT 92% Polyester, 8% Elastar (3 layer Softshell fabric) 340g/m²





ESSENTIAL SOFTSHELL JACKET 420 \odot \times \odot \times \otimes

420M ESSENTIAL SOFTSHELL JACKET SIZES XS-3XL

- » Classic Fit
- » Cadet collar » Storm flap » Side pockets
- Bonded 2-layer softshell material with water-repellent Bionic Eco Finish[®] treatment (fluorine and PFC-free)
- » Outer face material and inner fleece lining made from recycled polyester



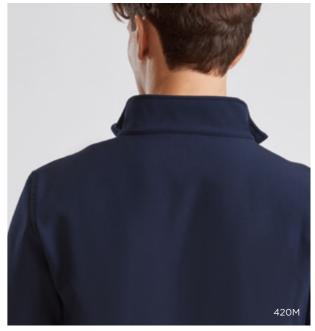






MATERIAL / WEIGHT 94% Polyester (recycled), 6% Elastane 290 g/m²







SMART SOFTSHELL JACKET & GILET

040.041



tt Breathable Windproof

» Drop tail

» Drop tail

» Drop tail

» Microfleece lining

» Headphone access

» Back neck tape

» Microfleece lining

» Headphone access

» Microfleece lining

» Headphone access

» Back neck tape

» Back neck tape

» Protection against wind and chill

» Protection against wind and chill

» Protection against wind and chill

» Higher degree of breathability

» Bound inside seams on zip

» Higher degree of breathability

» Bound inside seams on zip

» Higher degree of breathability

» Bound inside seams on zip

MATERIAL / WEIGHT 100% Polyester Knitted Softshell Outer Layer, Pack 1/Carton 12 Bonded Microfleece Inner Laver

PACKING

315g/m²

040M MEN'S SMART SOFTSHELL JACKET

SIZES XS-3XL

- » Durable Water Repellent Du Pont™ Teflon® Coating
- » Two layer softshell material
- without membrane
- » 2 zipped pockets
- » Inside-out zippers
- » Cadet collar



040F LADIES' SMART SOFTSHELL JACKET SIZES XS-3XL

- » Durable Water Repellent Du Pont™ Teflon® Coating
- » Two layer softshell material without membrane
- » 2 zipped pockets
- » Inside-out zippers
- » Cadet collar



041M MEN'S SMART SOFTSHELL GILET

SIZES XS-3XL

- » Durable Water Repellent
- Du Pont™ Teflon® Coating » Two layer softshell material
- without membrane
- » 2 zipped pockets » Inside-out zippers
- » Cadet collar

36 CG FN CR

SPORTSHELL 5000 JACKET

520



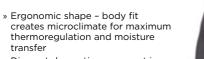
Breathable up to 5000g/m² per 24 hours <u>_____</u>

Windproof Waterproof material up to 5000mm

520M MEN'S SPORTSHELL 5000 JACKET SIZES XS-2XL

- » Designed for active living: laser cut pockets with matt waterproof zips on sleeve and chest » Adjustable cuffs for comfort
- and maintenance of personal microclimate; YKK centre zipper





» Discreet decoration access at inner left chest



HYDRAPLUS 2000 JACKET 510 $\boxed{30'} \boxtimes \boxtimes \boxtimes \boxtimes \boxtimes$ Breathable up to 2000g/m² per 24 hours 200 X Windproof

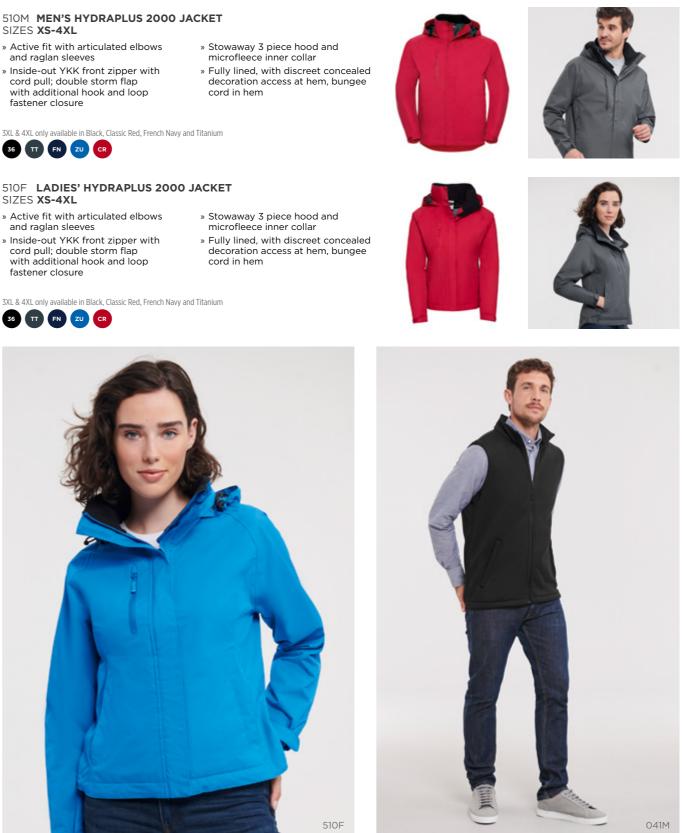
> Waterproof material up to 2000mm

SIZES XS-4XL

- and raglan sleeves » Inside-out YKK front zipper with
- cord pull; double storm flap with additional hook and loop fastener closure
- microfleece inner collar

- and raglan sleeves
- » Inside-out YKK front zipper with cord pull; double storm flap with additional hook and loop







PACKING

MATERIAL / WEIGHT 100% polyester outer, 100% polyester mesh. Advanced Softshell Fabric with Natural Stretch (3 layer bonded hydrophobic substrate) 250g/m²

Pack 1/Carton 12

MATERIAL / WEIGHT 100% Nylon Taslan 190a/m²



YOUR TRUSTED WORKMATE

V O R K V E

Made for extra durability and practicality, Russell Workwear is a valuable tool for any hands-on team!

HEAVY DUTY WORKWEAR T

010



MATERIAL / WEIGHT 100% Combed Ringspun Cotton Light Oxford: 93% Cotton, 7% Viscose 180g/m²

PACKING Pack 3/Carton 36

010M HEAVY DUTY WORKWEAR T SIZES XS-4XL

- » Classic Fit
- » Single Jersey

armhole

- » Double layered shoulder panels and reinforced twin needle stitching at
- decoration » Enzyme washed ringspun cotton for
 - a softer feel and added comfort

» Double layer yoke, perfect for



30 36 LX FN BH 38 CR 44

» 1x1 rib knit collar with top stitch

HEAVY DUTY COLLAR & CREW NECK WORKWEAR SWEATSHIRTS

012 • 013





flexibility

80% Combed Ringspun Cotton, 20% Polyester Pack 3/Carton 24

012M HEAVY DUTY WORKWEAR COLLAR SWEATSHIRT SIZES XS-4XL

- » SpotShield[™] stain resistant coating
- » Double layered shoulder panels for superior comfort and stability
- » Locker patch for personalisation
- » Elasticated pen holder on top sleeve
- » Plastic-coated metal buttons
- 36 LX FN BH 38 44 CR

013M HEAVY DUTY WORKWEAR SWEATSHIRT

SIZES XS-4XL

- » SpotShield™ stain resistant coating » Double layered shoulder panels for
- superior comfort and stability » Locker patch for personalisation
- » Elasticated pen holder on top sleeve
- protection against wind and chill » Side darts for better fit and flexibility

» Drop tail and compact 1x1 ribbed

hem for perfect bottom fit and

» Drop tail and compact 1x1 ribbed

hem for perfect bottom fit and

» Side darts for better fit and

protection against wind and chill







WORKWEAR POLYCOTTON TWILL TROUSERS & SHORTS

001.002

 $\sqrt{40^{\circ}}$ × $\overline{\bigcirc}$ $\overline{\bigcirc}$ ×

Teflon® is a registered trademark Teflon of Du Pont used under license by INVISTA and its affiliates.

001M WORKWEAR POLYCOTTON TWILL TROUSERS

- » 2 back pockets with flaps
- » Cargo pocket on right leg
- » Small extra pocket below waistband » Expandable waistband for comfortable fit

LEG LENGTH Ins R32/L:34. cm R81/L:86

SIZES WAIST SIZES



002M WORKWEAR POLYCOTTON TWILL SHORTS

- » 2 back pockets with flaps
- » Cargo pocket on right leg
- » Small extra pocket below waistband » Expandable waistband for

SIZES WAIST SIZES

comfortable fit

UK (inches): 28/30/32/34/36/38/40/42/44/46/48 Europe: 44/46/48/50/52/54/56/58/60/62/64

36 CG FN

HEAVY DUTY WORKWEAR TROUSERS

015

Teflon® is a registered trademark Teflon of Du Pont used under license by INVISTA and its affiliates.

015M HEAVY DUTY WORKWEAR TROUSERS

» Teflon[®] fabric protector

UK (inches): 28/30/32/34/36/38/40/42/44/46/48

Europe: 44/46/48/50/52/54/56/58/60/62/64

- » 2 back pockets, one open, one with flap and hook and loop fastener
- » Cargo pockets on both legs, with practical compartments on right leg
- (21cm x 15cm max.) » YKK zipper

seat area



WAIST SIZES

SIZES

LEG LENGTH Ins S:30/R32/L:34 cm S:76/R81/L:86

74 WORKWEAR

MATERIAL / WEIGHT PACKING

SPOTSHIELD™ $300a/m^{2}$

MATERIAL / WEIGHT

65% Polyester, 35% Cotton Twill 245a/m²

PACKING Pack 1/Carton 12



MATERIAL / WEIGHT 65% Polyester, 35% Cotton Hardwearing Canvas Pack 1/Carton 12 $260 a / m^{2}$

PACKING

» Small extra pocket below waistband » Triple stitched inner leg seams and pocket openings triple, reinforced

» Internal pockets for knee pads





HEAVY DUTY WORKWEAR GILET

014



Teflon[®] is a registered trademark of Du Pont used under license by INVISTA and its affiliates.

MATERIAL / WEIGHT 65% Polyester, 35% Cotton Hardwearing Canvas with 5oz Polyester Wadding, 100% Polyester Inner Lining 260g/m² PACKING Pack 1/Carton 12

014M HEAVY DUTY WORKWEAR GILET Sizes XS-4XL

- » Teflon[®] fabric protector
- » Full zip with stormflap, flexi notch at neck
- » Drop Tail, elasticated gusset at armhole, reinforced hang tag
- » Right hand side chest pocket with functional multi compartments
 » Spacious, discreet zipped decoration access at left chest





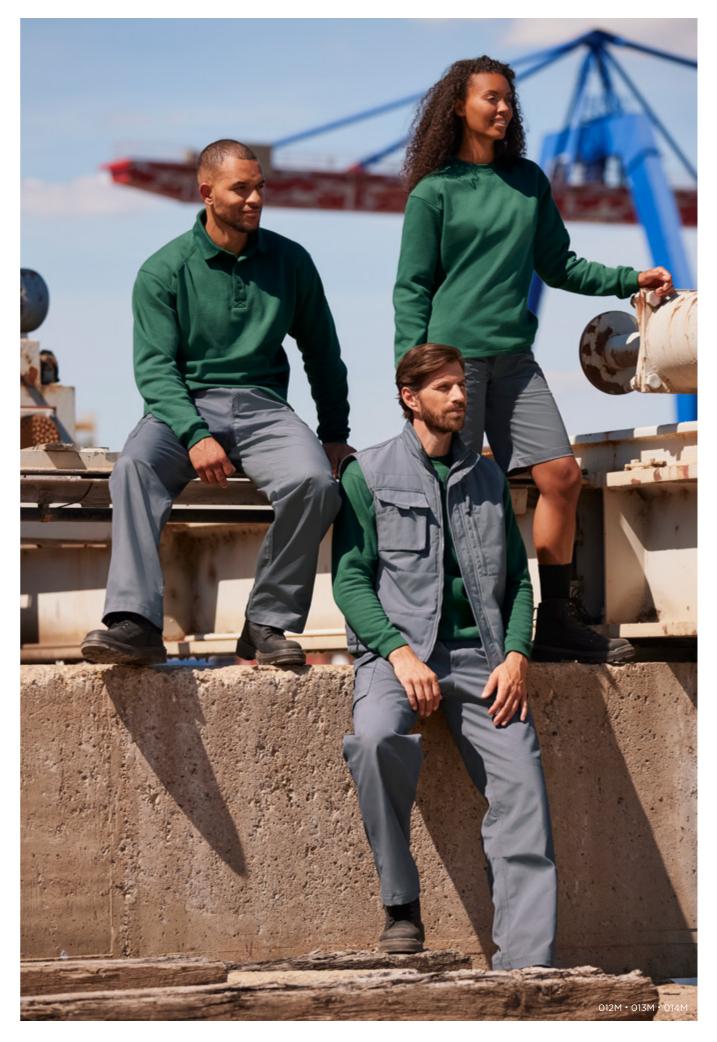
36 CG FN 38











CUFF STYLES & COLLARS

ROUNDED EDGE CUFFS Adiustable with 2 buttons.



SQUARE EDGE CUFFS Adjustable with 2 buttons.





KENT Perfect for business, this classic collar is named after the Duke of Kent.

NEW KENT



Not as wide-flared as the Cutaway or as sharp-cut as the Kent collar, this modern style is stiffened, boned and suitable for embroidery.



BUTTON DOWN

The modern sporty buttoned-down collar gives a smart appearance without a tie.



COCKTAIL CUFFS

MITRED EDGE CUFFS

Adjustable with 2 buttons.

These can be worn either turned or not turned, for a stylish look.



CUFF LINKS

Many shirts offer the option to wear cuff links.



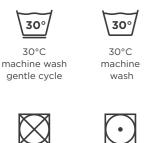
UNDER BUTTON DOWN This type of collar is ideal for wearing

without a tie and with an open collar button

LADIES

Our Ladies' Shirts feature a classic collar distinguished in style by its length and shape

CARE SYMBOLS



Do not

tumble dry



temperature





40°

40°C

machine wash

aentle cvcle



40°

40°C

machine

wash

•



50°

50°C

machine wash

gentle cycle

temperature



50°

50°C

machine

wash

bleach



\ 60°/

60°C

machine

wash





Ρ

 \mathbf{X}

No

softeners

ethylene





A material's breathability is measmeter of fabric over 24 hours (g/m²/24h). The higher the value,



BREATHABLE

ured in terms of how many grams of water vapour pass through a square the more breathable the product.



WATERPROOF

The water column test indicates how many millimetres of water a fabric can withstand before the pressure causes it to leak. Measurements above 1.500 mm are considered waterproof.



SPOT SHIELD™

Fabrics with a SpotShield™ finish are resistant to water and dirt. They even repel most oils without . difficulty.





BIONIC-FINISH® ECO

sticking to the material.



LYCRA[®] Lycra® is a brand name from the company Invista. It is an extremely stretchy elastane fibre with outstanding rebound properties. These textiles promise an improved fit and comfort to match.

SOLOUD

DUPONT[™] SORONA[®]

The sustainable insulation with

renewable plant-based materials

is made with reduced energy

consumption and 50% less

greenhouse gas emissions.



LYCRA® T400®

This elastomultiester (LYCRA® T400[®]) is a modern double fibre material that can be stretched in all directions and then bounces back to its original shape. The high-quality material adapts to the movements of the wearer and always retains its shape



FLUOR- AND PFC-FREE

Fluorine- and PFC-free materials are more degradable, for the good of both us and the environment

Do not drv clean

78

FEATURES & FUNCTIONS





EASY CARE

A special finish ensures that the shirts and blouses are easier and quicker to iron.



The fluorine- and PFC-free finish prevents water and dirt from



TEFLON® (DUPONT™)

Teflon[®] coatings ensure that fabrics are resistant to water, oil and dirt. What's more, this does not have any negative impact on the weight, look, colour or breathability.





AQUAPEL[™] BY **NANOTEX®**

Developed in order to offer reliable protection against wind and water, Aquapel[™] is still breathable and at the same time features environmentally friendly fluorine- and PFC-free technology.







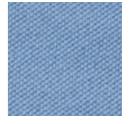
Member of amfori, the leading global business association for open and sustainable trade. We participate in amfori BSCI. For more information visit www.amfori.org

36 BLACK

PANTONE[®] FABRIC: 19-4005 TPX PANTONE[®] PAPER: BLACK C C:100 M:50 Y:50 K:100

(30) WHITE

PANTONE® FABRIC: 11-0601 TPX PANTONE® PAPER: 7541 C C:0 M:0 Y:0 K:0



sc SKY

PANTONE® FABRIC: 15-4020 TPX PANTONE® PAPER: 651 C C:48 M:22 Y:0 K:0

INDIGO BLUE

PANTONE® FABRIC: 19-4026 TPX PANTONE® PAPER: 2378 C C:86 M:56 Y:13 K:35

IR IRON GREY

PANTONE® FABRIC: 18-4214 TPX PANTONE® PAPER: 431 C C:45 M:25 Y:16 K:59

8.84

SH SPORT HEATHER

PANTONE® FABRIC: 18-4005 (MARLED) PANTONE® PAPER: 424 C C:2 M:2 Y:0 K:56



PANTONE[®] FABRIC: 17-4021 TPX PANTONE[®] PAPER: 535 C C:47 M:28 Y:11 K:4



PANTONE® FABRIC: 19-4324 TPX PANTONE® PAPER: 4160C C: 100 M:25 Y:0 K:62



CG CONVOY GREY PANTONE® FABRIC: 17-4405 TPX PANTONE® PAPER: 444 C C:18 M:5 Y:0 K:71



LIGHT OXFORD PANTONE® FABRIC: 14-4002 (MARLED) PANTONE® PAPER: COOL GREY 3C C:5 M:0 Y:0 K:40





SIZE GUIDE

All of our measurements are based on actual "to fit" body sizes rather than the size of the garment itself.

For example, a polo shirt with a chest to fit size of 92-97cm / 36-38" will fit someone with this chest measurement; trousers with a waist to fit 50 Europe / 34", will fit a person with this measurement.

HERE ARE SOME TIPS TO HELP YOU CHOOSE THE MOST APPROPRIATE GARMENT SIZE(S):



CHEST

Men: Measure around the fullest part of the chest, 2.5cm below the underarm. Women: Measure around the fullest part of the bust.



COLLAR Men: Measure around the base of the neck.



WAIST All: Measure around the natural waist, keeping the measuring tape taut.

HEIGHT

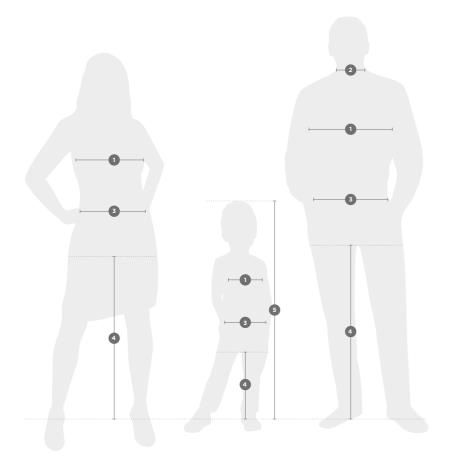
Children: Standing still with feet together and flat on the floor, measure from the top of the head to the ground.



4

LEG LENGTH

All: Measure from the top of the inside leg at the crotch down to where the trousers are normally worn with shoes.



ALL PRODUCTS (excluding shirts, trousers, shorts & sweat pants)

LADIES'	XXS	XS	S	М	L	XL	2XL	3XL	4XL	5XL	6XL
				[DRESS SIZE						
UK	6	8	10	12	14	16	18	20	22	24	26
FRANCE	34	36	38	40	42	44	46	48	50	52	54
ITALY	38	40	42	44	46	48	50	52	54	56	58
GERMANY/EUROPE	32	34	36	38	40	42	44	46	48	50	52
CHEST TO FIT (CM)	72-77	77-82	82-87	87-92	92-97	97-102	102-107	107-112	112-117	117-122	122-127
CHEST TO FIT (INS)	28-30	30-32	32-34	34-36	36-38	38-40	40-42	42-44	44-46	46-48	48-50

MEN'S	XXS	XS	s	Μ	L	XL	2XL	3XL	4XL	5XL	6XL
				E	DRESS SIZE						
GERMANY/EUROPE	44	46	48	50	52	54-56	56-58	58-60	62-64	66-68	70-72
CHEST TO FIT (CM)	82-87	87-92	92-97	97-102	102-107	107-112	112-117	117-122	122-127	127-132	132-137
CHEST TO FIT (INS)	32-34	34-36	36-38	38-40	40-42	42-44	44-46	46-48	48-50	50-52	52-54

SHIRTS

	XXS	XS	S								
			3	M	L	XL	2XL	3XL	4XL	5XL	6XL
				1	DRESS SIZE						
UK	6	8	10	12	14	16	18	20	22	24	26
FRANCE	34	36	38	40	42	44	46	48	50	52	54
ITALY	38	40	42	44	46	48	50	52	54	56	58
GERMANY/EUROPE	32	34	36	38	40	42	44	46	48	50	52
CHEST TO FIT (CM) 72	2-77	77-82	82-87	87-92	92-97	97-104	104-112	112-120	120-130	130-137	137-144
CHEST TO FIT (INS) 28	8-30	30-32	32-34	34-36	36-38	38-41	41-44	44-47	47-51	51-54	54-57
MEN'S			s	M	L	XL	2XL	3XL	4XL	5XL	6XL
				1	DRESS SIZE						
COLLAR TO FIT (CM)			37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52	53-54
DUAL COLLAR SIZES (INS)			14.5/15	15.5	16/16.5	17/17.5	18	18.5/19	19.5	20	21
INDIVIDUAL COLLAR SIZES (INS)			14.5 15	15.5	16 16.5	17 17.5	18	18.5 19	19.5	20	21
CHEST TO FIT (CM)			92-97	97-102	102-107	107-112	112-117	117-122	122-127	127-132	132-137
CHEST TO FIT (INS)			36-38	38-40	40-42	42-44	44-46	46-48	48-50	50-52	52-54

TROUSERS

UK (INS)	28	30	32	34	36	38	40	42	44	46	
EUROPE	44	46	48	50	52	54	56	58	60	62	
	SHOPT	DEGULAD	LONG								
	SHORT	REGULAR	LONG								
LEG LENGTH (CM)	SHORT 76	REGULAR 81	LONG 86								

SWEAT PANTS

LADIES'	XS	s	М	L	XL
	C	DRESS SIZE			
UK	8	10	12	14	16
WAIST TO FIT (CM)	63.5	68.5	74	79	84
WAIST TO FIT (INS)	25	27	29	31	33
MEN'S	XS	s	Μ	L	XL
		0	DRESS SIZE		
WAIST TO FIT (CM)	71	76	81	86.5	91.5
WAIST TO FIT (INS)	28	30	32	34	36

ALL CHILDREN'S PRODUCTS (excluding sweat pants)

AGES (YEARS)	1-2	3-4	5-6	7-8	9-10	11-12	13-14	15-16
HEIGHT (CM)	90	104	116	128	140	152	164	176
CHEST TO FIT (CM)	51-56	56-63	63-71	71-76	76-81	81-86	86-91	91-96
CHEST TO FIT (INS)	20-22	22-25	25-28	28-30	30-32	32-34	34-36	36-38

SWEAT PANTS (children)

AGES (YEARS)	3-4	5-6	7-8	9-10	11-12
HEIGHT (CM)	104	116	128	140	152
WAIST TO FIT (CM)	47	50	53	56	62
WAIST TO FIT (INS)	18.5	20	21	22	24.5

